

Work Order ID 55770



Page 1

February 1, 2010 10:14:27 AM

Item ID: D206-628-031

Accept



Setup

Start



Stop



Revision ID:

Item Name: Heli-Access-Step LH

Start Date: 1/29/10 Start Qty: 3.00



Cust Item ID:

Required Date: 2/08/10 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-201

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr	Revision Nbr
N/A	Rev N/A

100



DOCUMENT CONTROL

0.00

DC

Document Control

Memo

0.00

Photocopy blue file and type labels as per PPP D206-628-031 CHG 00

X3 PER ECN 1118
DS19332 Rev. B

HJ for BG 10/02/25

51063 log

110



Pick Kit

0.00

Packaging

Packaging

Memo

0.00

Proc 3/8 (3)

120



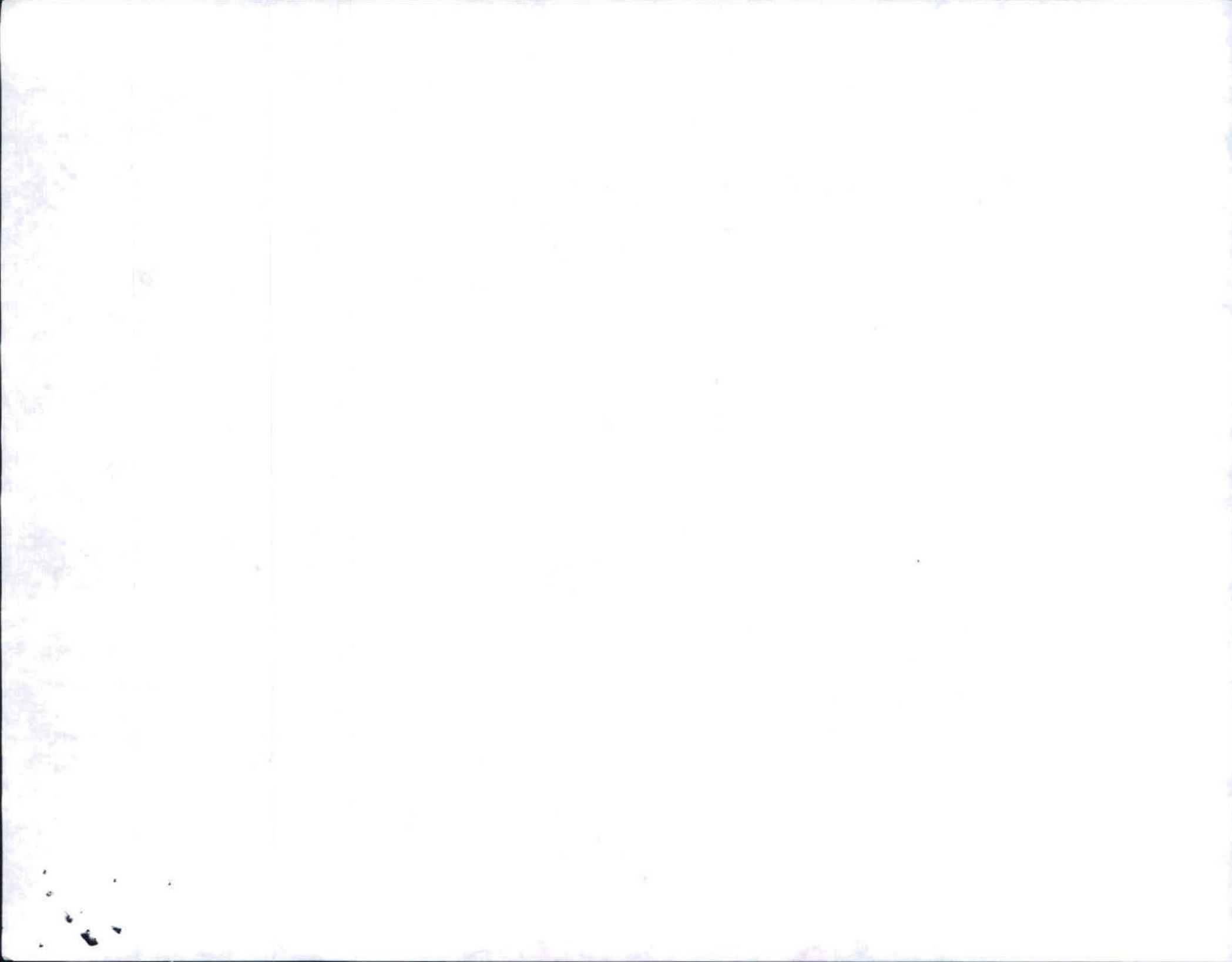
QC4- 100% Inspect kits for completeness

0.00

QC
Quality Control

S wlog

+3
6H



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Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-628-031
Location: 12 PPP Rev: 12

140



QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

10/03/11 (3)

10/03/11 AJ

*ME
10-3-11*



Picklist Print

Page 1

February 1, 2010 10:14:31 AM

Work Order ID: 55770



Parent Item: D206-628-031



Parent Item Name: Heli-Access-Step LH

Start Date: 1/29/10

Required Date: 2/08/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM

Start Qty: 3.00

IPP RevE as per ecn 1118 08-02-05 DD verified by:EC

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-13A 41 						120	Each	503.0000	12.0000			<i>lu</i>

S3 Bolt	AN4-13A 41 	Purchased	No	<u>Warehouse</u>		Loc Qty	Loc Code
				<u>Location</u>	Main Warehouse		
				ST		503	
				113359		303	
				113749		200	
				17406		0	
				51764		0	

m113745

S3 Bolt	AN4-14A 42 	Purchased	No	<u>Warehouse</u>		Loc Qty	Loc Code
				<u>Location</u>	Main Warehouse		
				ST		417	
				113359		417	

m113359

S3 Bolt	AN4-15A 43 	Purchased	No	<u>Warehouse</u>		Loc Qty	Loc Code
				<u>Location</u>	Main Warehouse		
				ST		130	
				113121		6	
				113538		124	

m114108

Per 1/3/10 (3)



Picklist Print

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Work Order ID: 55770

Parent Item: D206-628-031

Parent Item Name: Heli-Access-Step LH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP RevE as per ecn 1118 08-02-05 DD verified by:EC



Start Date: 1/29/10

Required Date: 2/08/10

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD416	X12					120	Each	0.0000	36.0000		1/13/10	C
Washer	NAS1149A-N4635					120	Each	0.0000	3.0000		1/13/10	C
D2724-041		Manufactured	No			120	Each	0.0000	3.0000		1/13/10	C
206B Step Assembly						120	Each	162.0000	12.0000		1/13/10	C
D2731-3	44	Manufactured	No			120	Each	162.0000	12.0000		1/13/10	C
Mounting Lug						120	Each	0.0000	24.0000		1/13/10	C

Warehouse	Loc Qty	Loc Code
-----------	---------	----------

Location

Main Warehouse

ST	123	
30994	3	
37335	2	
39441	18	
47967	100	

1/13/10

1/13/10

47967

Main Warehouse

ST469	39	
52329	39	

1/13/10

D2732-030 84 @ 300 → measured 8/10/10/09

Rubber Cushion

Manufactured

No

120

Each

0.0000 24.0000



343118

Per/pk (3)



Picklist Print

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Parent Item: D206-628-031



Parent Item Name: Heli-Access-Step LH

Start Date: 1/29/10

Required Date: 2/08/10

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
IPP RevE as per ecn 1118 08-02-05 DD verified by:EC

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3394-041	40	Manufactured	No			120	Each	36.0000	12.0000		53446	L

Lug Assembly

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	36
46861	2
47970	1
52584	33

Purchased No 120 Each 3,034.000 36.0000

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST	3034
102552	6
104248	6
110507	184
111827	1838
113422	1000
15924	0

MS21042L4 120



Nut

8

PC103/2 (3)



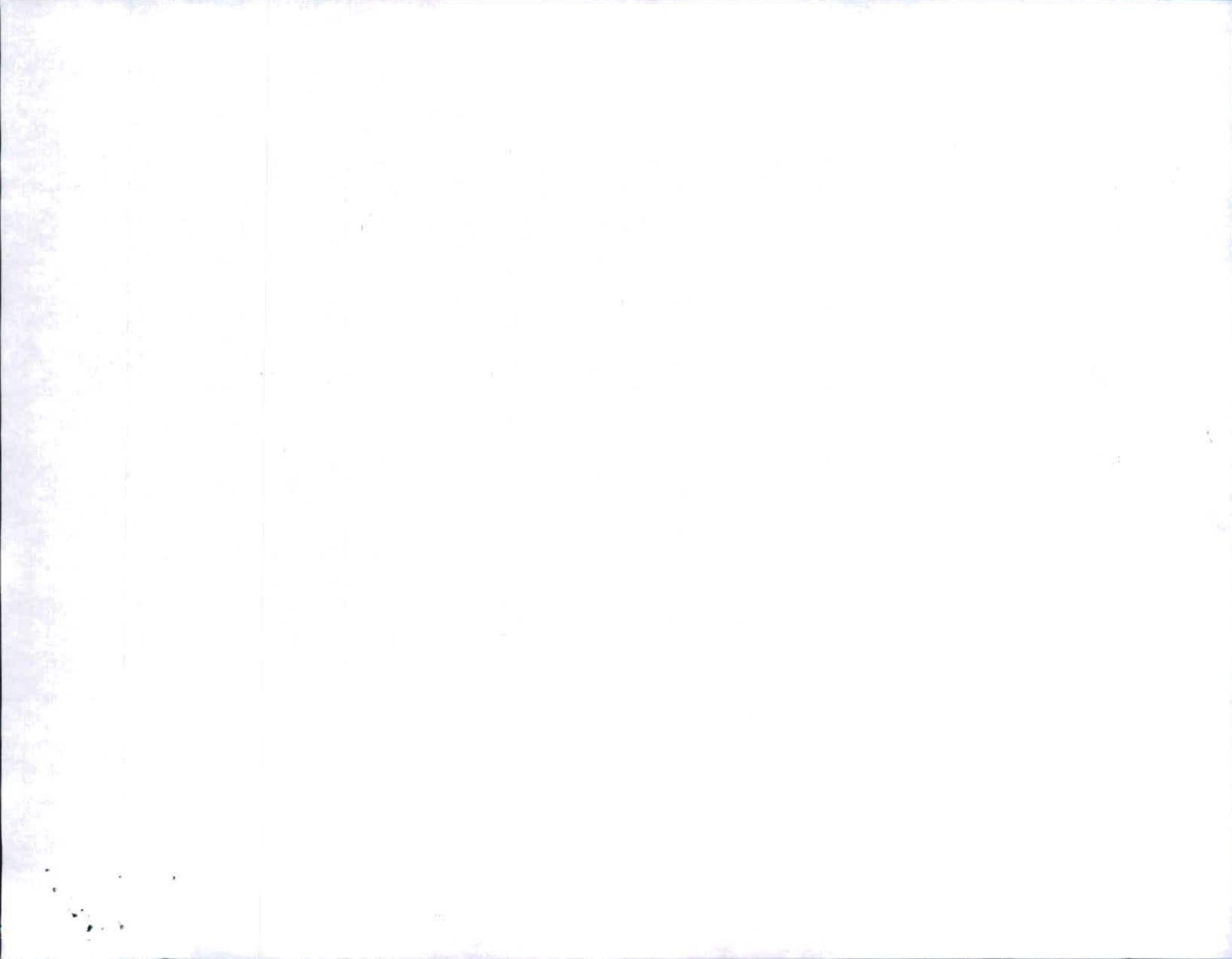
**5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST**

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

55770

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**5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST**

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
2	2			4	4	D2731-3	MOUNTING LUG
2	2	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
2	2			4	4	D3394-041	MOUNTING LUG
2	2			4	4	*D3394-1	*MOUNTING LUG
4	4			8	8	*MS35489-93	*GROMMET
2	2	4	4			D3394-043	MOUNTING LUG
2	2	4	4			*D3394-3	*MOUNTING LUG
4	4	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	AN960JD416	WASHER
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries